# **Ordering Process**

#### Request

Contact us with your synthesis requirements by e-mail or through the inquiry form on our website.



www.glytech-inc.com

glytech-info@glytech-inc.com

#### Response

We reply to your inquiry within 5 working days, including any requests for

### **Confidentiality Agreement**

A confidentiality agreement will be signed if required.

#### Quotation

A quotation will be issued within one week.

#### **Fulfillment**

- 1 Catalog glycan products for glycoprofile homogenization: Dispatch within as little as one week (dependent on stock).
- 2 Custom synthesis:

Glycan-based linkers having a functional group that can be used to conjugate a payload, dye or other molecule are synthesized to order. Except for special compounds, custom orders will be shipped within 1 to 3 months.

3 Glycan remodeling:

Remodeled antibody ships within as little as one month after we receive the starting antibody (dependent on glycan structure).

4 ADCs containing glycan-based linker:

Glycan-based ADC candidates ship within around 3 months after we receive the starting antibody (dependent on glycan stock and conjugated molecule).

# GlyTech, Inc.

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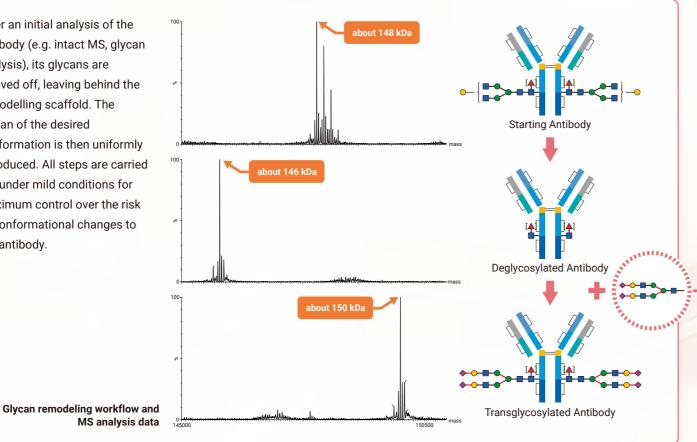
# Glycosylation solutions for antibody drug development

GlyTech, Inc.'s chemo-enzymatic glycan production and transglycosylation technologies open up new avenues for the development of high-functionality antibodies and antibody drug conjugates (ADCs).

Our extensive expertise in glycan synthesis and modification allow us to go beyond antibody glycan homogenization with specialized glycan-based linkers for the attachment of payloads and other molecules to existing antibodies to create new ADCs.

## Remodeling workflow

After an initial analysis of the antibody (e.g. intact MS, glycan analysis), its glycans are cleaved off, leaving behind the remodelling scaffold. The glycan of the desired conformation is then uniformly introduced. All steps are carried out under mild conditions for maximum control over the risk of conformational changes to the antibody.



## • Features and advantages

# Structure-guaranteed glycans

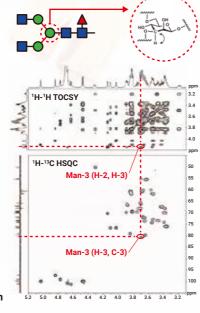
Our glycan synthesis expertise and high-precision glycan analysis capabilities allow us to guarantee the homogeneity and specific structures of our glycans and glycan-based linkers before and after antibody remodeling.

We also use several different multidimensional NMR techniques to identify not only the constituent monosaccharides of our glycans, but also the positions and configurations of their glycosidic bonds.

# Fully scalable manufacturing system

### A seamless service across the development timeline

Our bulk glycan production platform (>10 kg/year) allows us to seamlessly provide glycans for antibody remodelling on any scale from the research phase to the pre-clinical and clinical phases.



NMR analysis of FA2 glycan

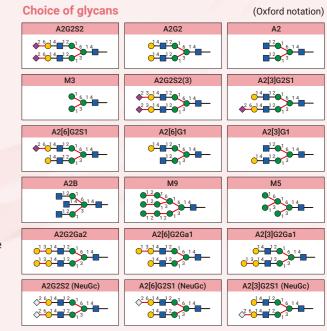
#### Our solutions

# **Antibody glycan remodeling**

A homogeneous and well-defined glycoform on an antibody can improve process reproducibility, simplify QC, enhance therapeutic efficacy, and improve properties such as immunogenicity, stability, and target recognition. GlyTech's chemoenzymatic antibody glycan remodelling platform makes use of our versatile homogenous glycan production technology to replace the glycans on your target antibody with a glycan of your choice.

### Wide glycan selection

Our world-leading glycan production technology allows us to access over 50 different individual glycan structures in high volume and purity. Our N-glycan catalog includes monobranch and asymmetric complex-type glycans, glycans with mixed sialylation, and high-mannose-type glycans.



Example: α-2,6-Sialyl-Galactose 2 6

# **Glycan-based ADC linker synthesis and attachment**

GlcNAc

Fucose — α-alvcosidic bond

---- β-glycosidic bond

NeuGc

Based on over 20 years experience in glycan synthesis and modification, we can remodel antibody glycans to act as ADC linkers. Our experts will work closely with you to determine the most appropriate glycan modification for the aims and requirements of your project.

### **Increased linker design flexibility:**

- Wider variety of conjugation reactions and linker structures possible than with direct modification of the antibody
- To achieve the optimal synthetic route, payloads/labels may also be introduced onto the glycan in advance, allowing for a wider choice of stable payload-linker structures or environment specific cleavable bonds

### Improved antibody homogeneity:

- · Site-specific remodeling carried out with carbohydrate-selective enzymes
- Remodeling carried out with carbohydrate-selective enzymes
- · No chemical modification of the antibody protein, so no unwanted by-products
- Uniform drug-to-antibody ratio
- Maintain the existing properties of the antibody, depending on payload

### Other advantages:

- · High water solubility of glycan moiety
- · Potentially as few as two synthetic steps needed

## Flexible design Symmetric type R = Linker type: Azide Alkyne Thiol. etc. Asymmetric type = Conjugated Pavload drug Label Isotope, etc. Flexible service

We can provide not only transglycosylated

antibodies but also glycan linkers that have

payload or activated group.